

1.0053208 - 041302

Fig. 1

PRIOR ART

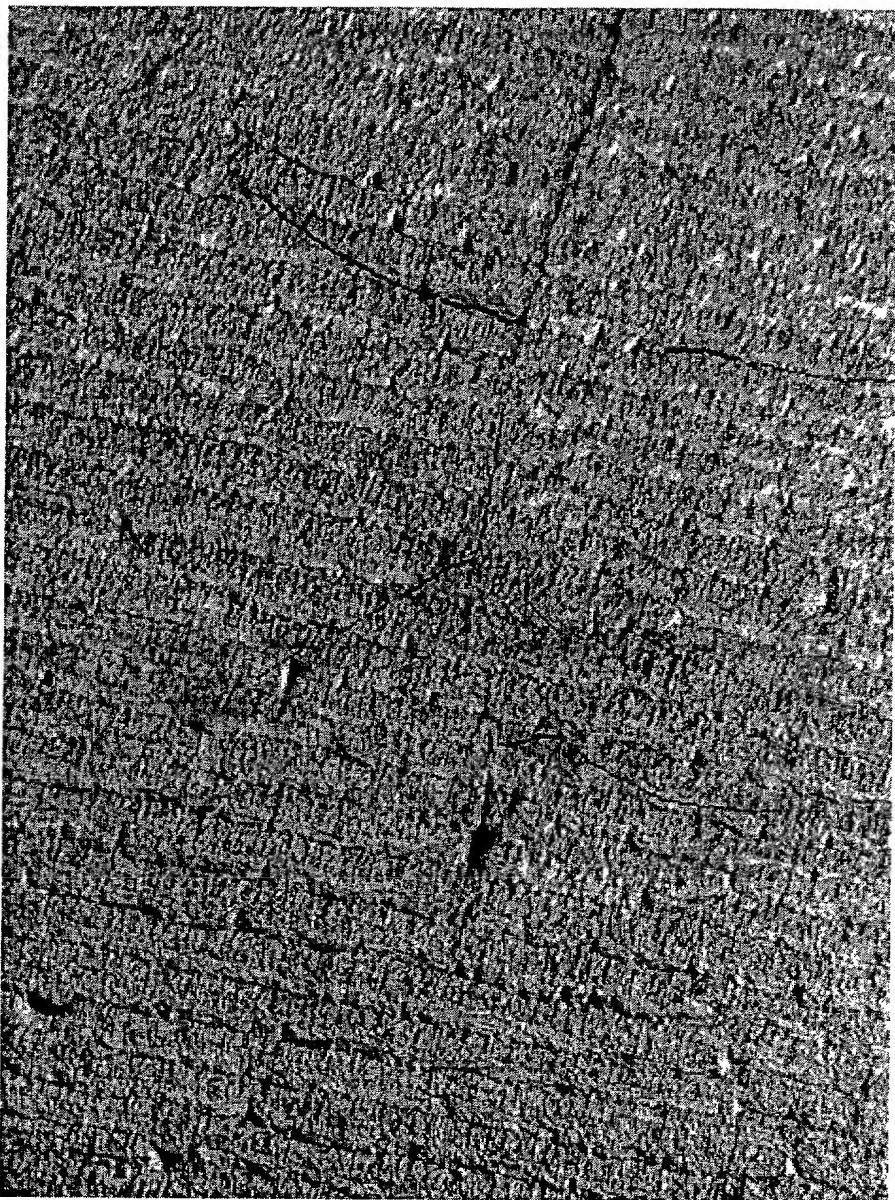
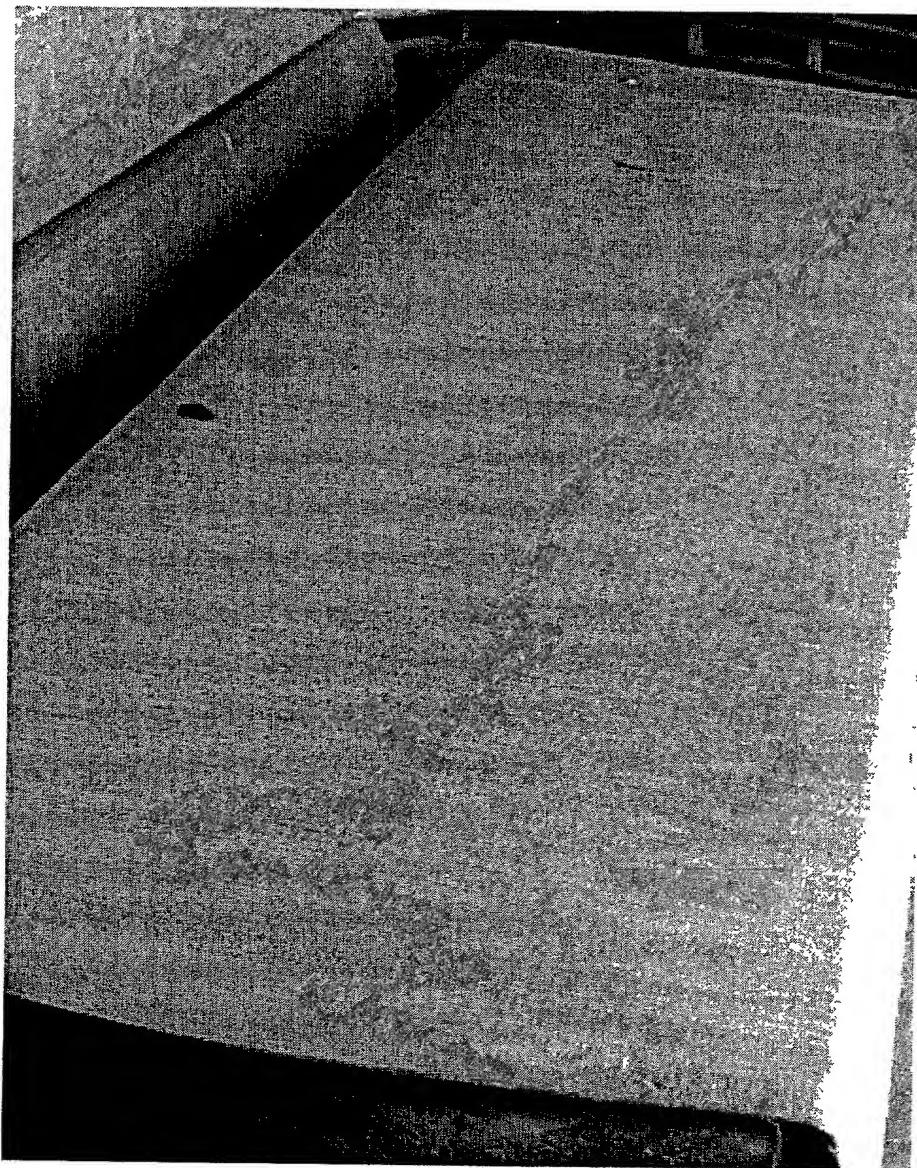


Fig. 2

PRIOR ART



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Fig. 3

PRIOR ART

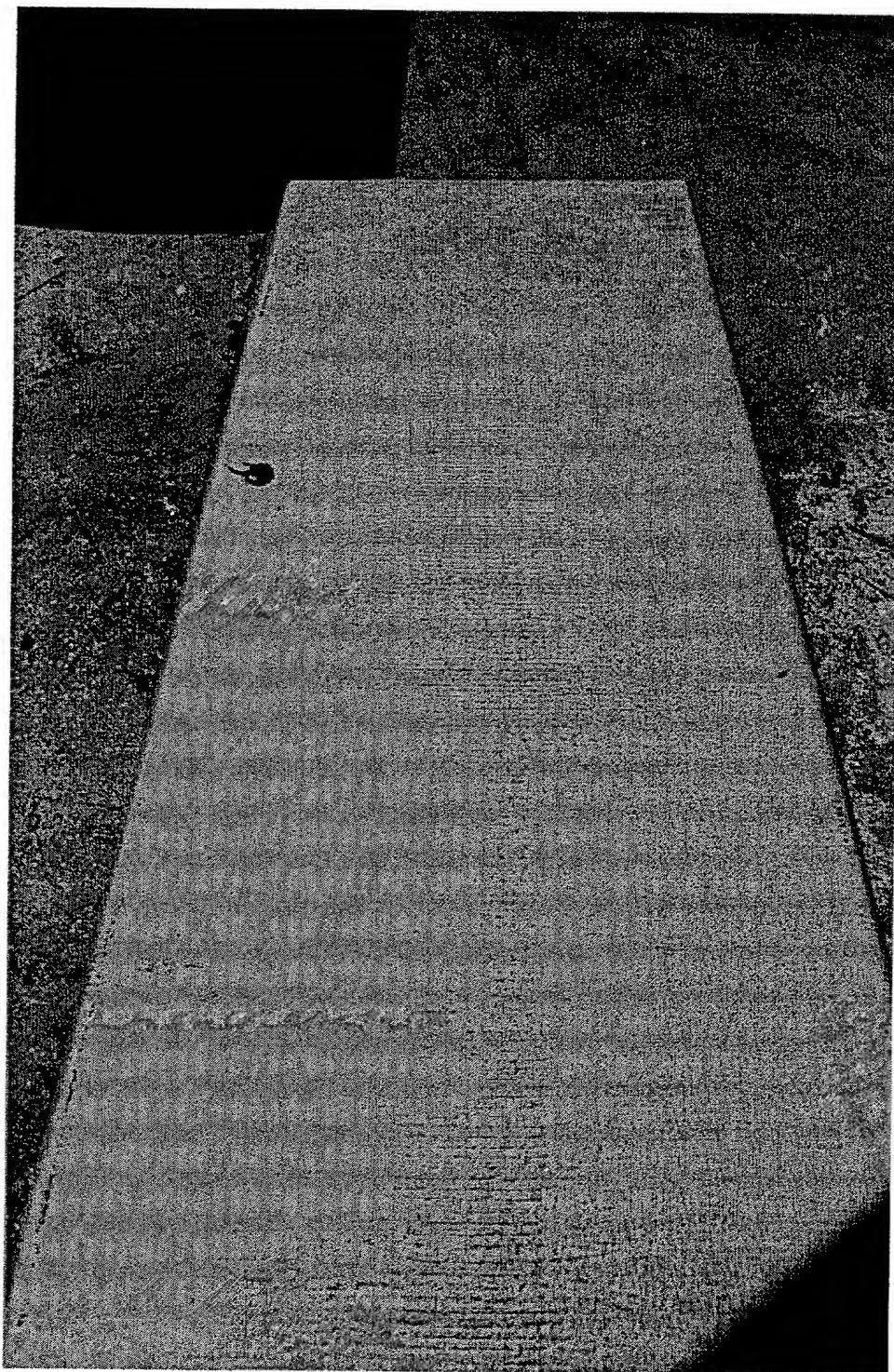


Fig. 4

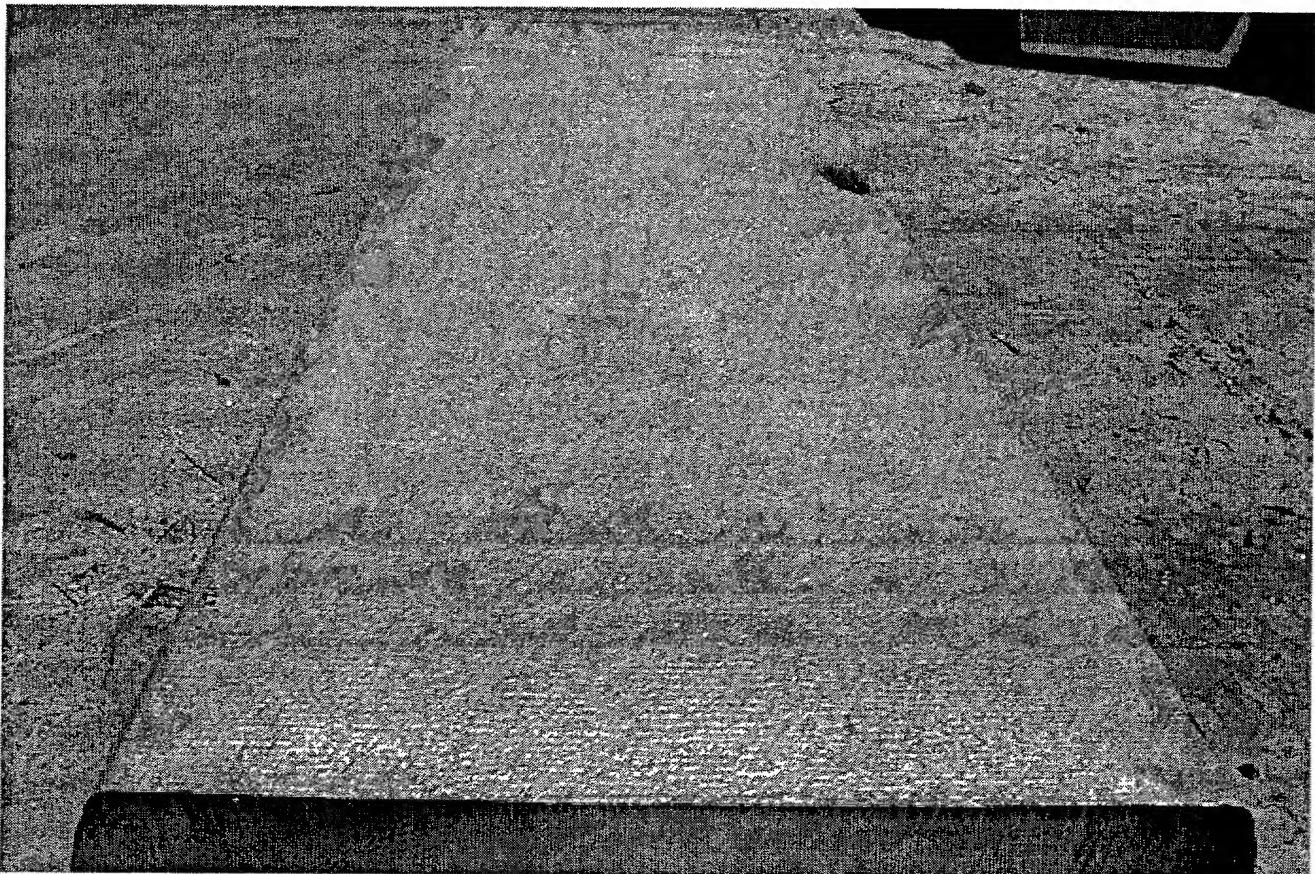


Fig. 5

201055 5208 034802

**Effect of Calcium on 7050 Ingot Cracking - No Beryllium
Grain Refined with Ti-B**

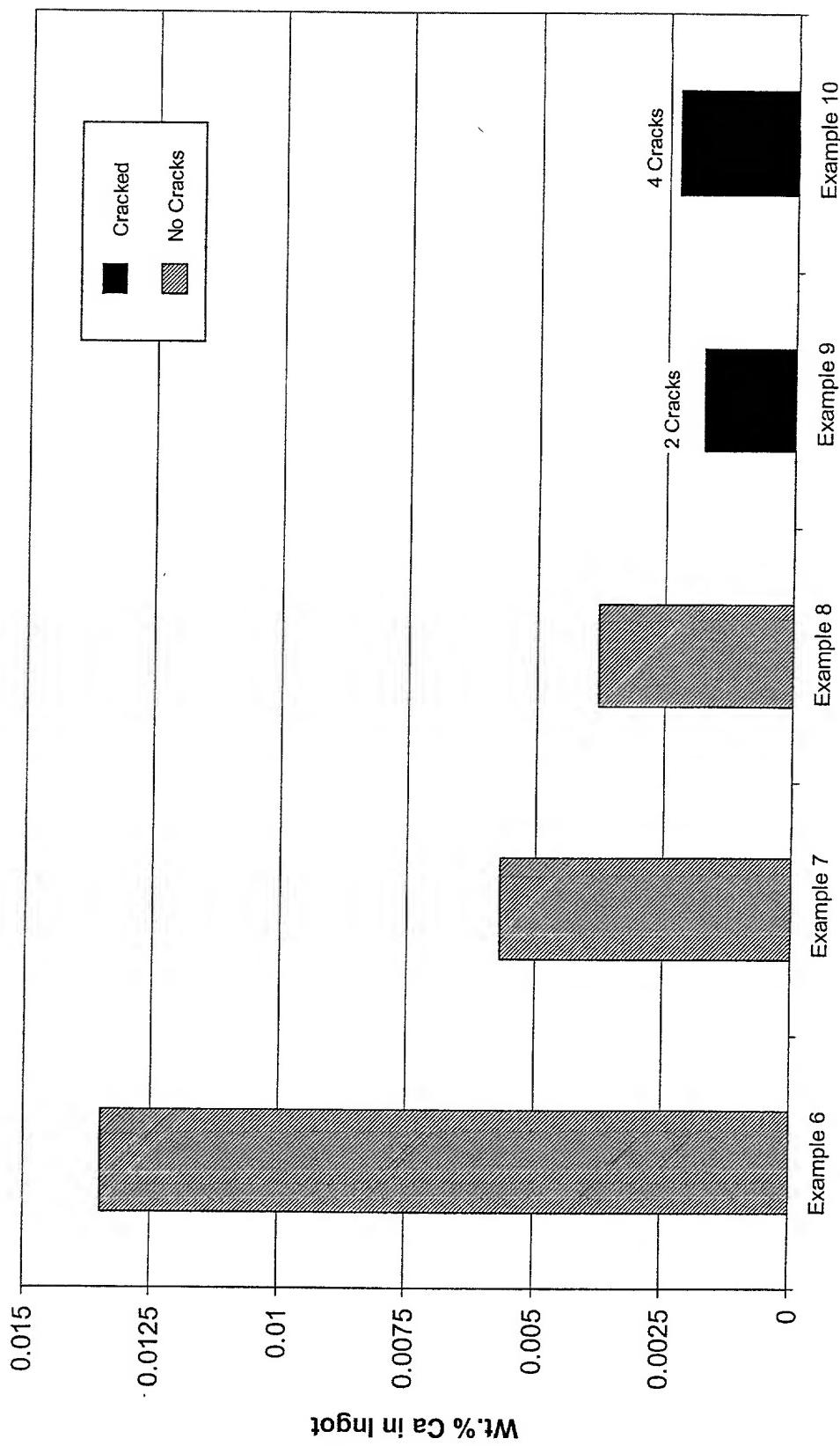


Fig. 6a

20370 "Effect of Ca on
Grain Refined with Ti-C"

Effect of Calcium on 7050 Ingot Cracking - No Beryllium

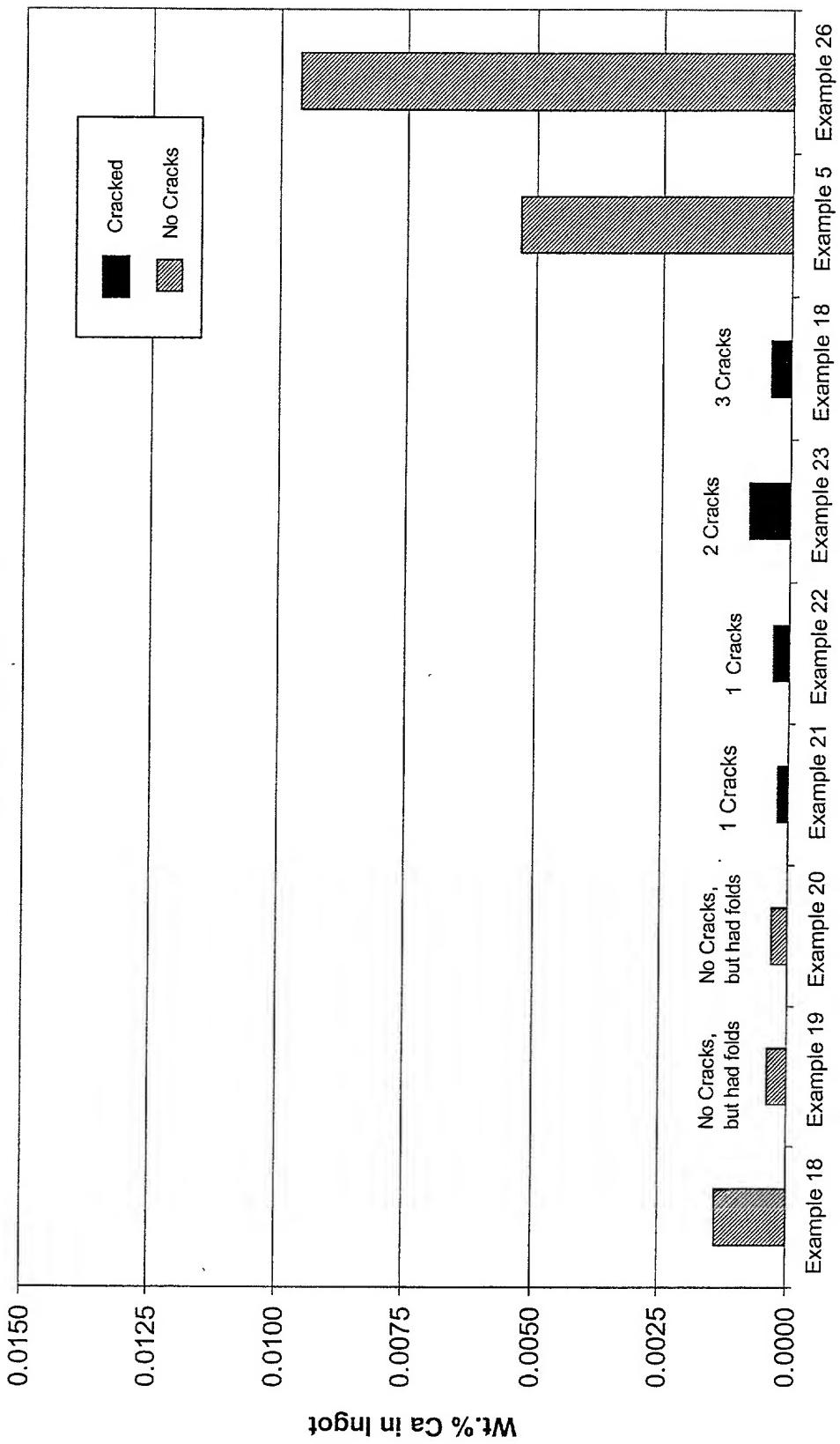


Fig. 6b

The Effect of Additives on Al-5Mg Melt Oxidation

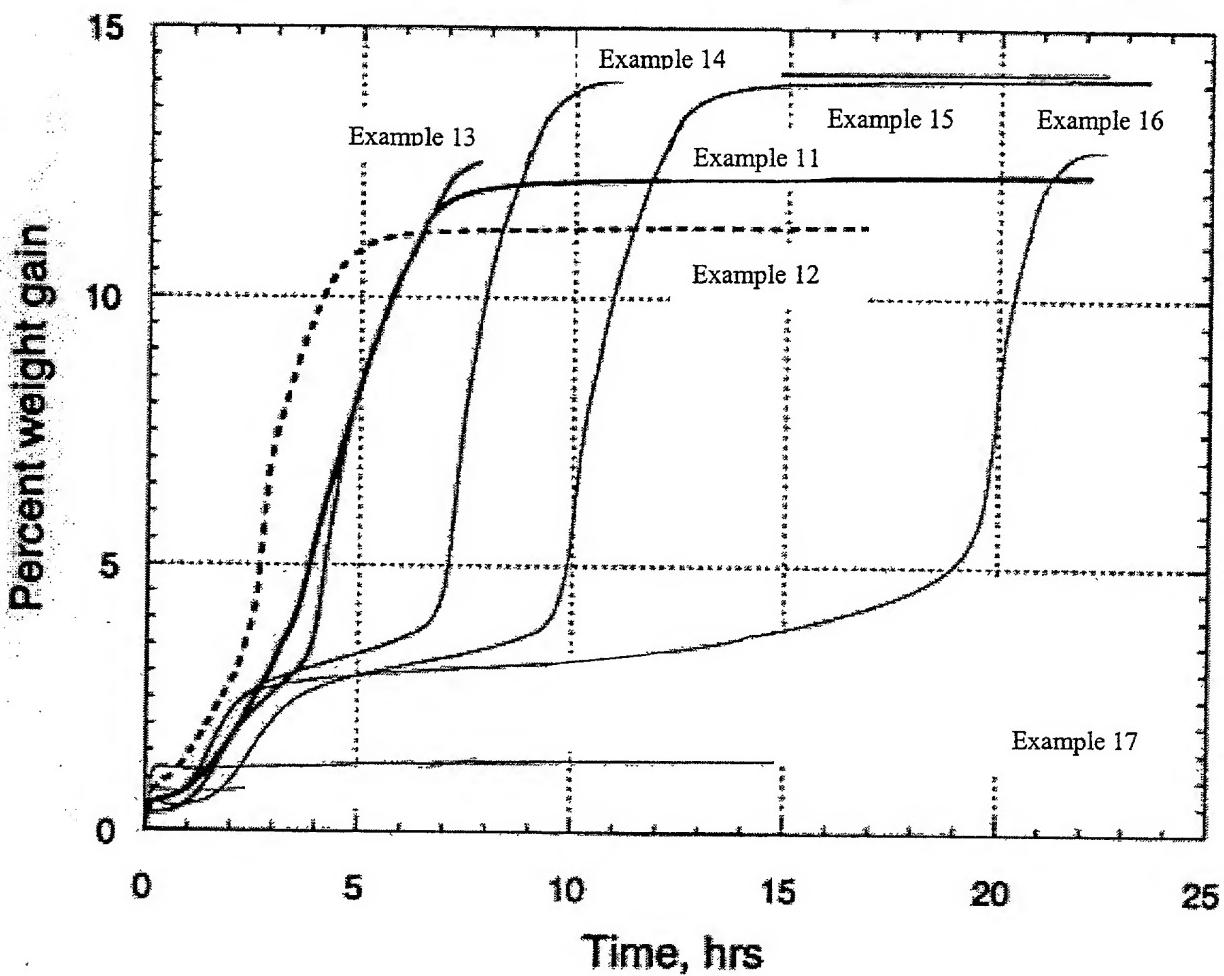


Fig. 7